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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/766,593	01/28/2004	Berthold Berens	A-3878	3879
24131 75	590 11/04/2005		EXAMINER	
LERNER AND GREENBERG, PA			NGUYEN, PHONG H	
P O BOX 2480 HOLLYWOOD, FL 33022-2480			ART UNIT	PAPER NUMBER
			3724	

DATE MAILED: 11/04/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		e			
	Application No.	Applicant(s)			
Office Action Comments	10/766,593	BERENS ET AL.			
Office Action Summary	Examiner	Art Unit			
	Phong H. Nguyen	3724			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DOWN THE MAILING DOWN THE STATE OF THE MONTHS FROM THE MAILING DOWN THE STATE OF THE MONTHS FROM THE MAILING THE MONTHS FROM THE MONTHS THE MON	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin vill apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
 1) ⊠ Responsive to communication(s) filed on 30 A 2a) ⊠ This action is FINAL. 2b) □ This 3) □ Since this application is in condition for alloware closed in accordance with the practice under E 	action is non-final.				
Disposition of Claims					
4) ☐ Claim(s) 1,3-5 and 7-21 is/are pending in the a 4a) Of the above claim(s) 5 and 7-21 is/are with 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1,3 and 4 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	hdrawn from consideration.				
Application Papers					
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Example 11.	epted or b) objected to by the drawing(s) be held in abeyance. Se tion is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:				

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 3 and 4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sinn et al. (6,106,453), hereinafter Sinn, in view of Schulz et al. (US Pub 2003/0045412), hereinafter Schulz.

Sinn teaches a punching and scoring backing plate 7 having a groove. Sinn does not teach the material of the plate. Schulz teaches the use of aluminum alloy and anodizing aluminum for wear resistance. See paragraphs [79-80]. Therefore, it would have been obvious to one skilled in the art to make the punching and scoring backing plate of Sinn out of aluminum alloy and anodizing the plate for wear resistance as taught by Schulz.

It is to be noted that providing a groove having a thickness of $0.1 \, \text{mm}$, an aluminum plate having a hardness of $350 \, \text{HV} \, 0.05$ and the anodized layer of $10 \, \mu \text{m}$ is routine skilled in the art since it depends on how deep the score is desired and how many cycles of use of the plate are desired.

Response to Arguments

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3. Applicant's arguments with respect to claims 1, 3 and 4 have been considered but are most in view of the new ground(s) of rejection.

Conclusion

4. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Ishibuchi et al. (US Pub. 2002/0184985 A1) teaches the use of aluminum alloy of general interest.

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Phong H. Nguyen whose telephone number is 571-272-4510. The examiner can normally be reached on Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan Shoap can be reached on 571-272-4514. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

PN

October 31, 2005

Timethy V. Eley Frimary Examiner